



A. Kähne Bootsausstatter[®]

TEXTILE AUSRÜSTUNGEN

D-16766 Sommerfeld
Pappelallee 20

Internet: www.kaehne-bootsausstatter.de
E-Mail: info@kaehne-bootsausstatter.de

Tel.: 033055 - 22981

Processing instructions for Körapur 666/90

For gluing deck and PVC coverings, with good adhesion to steel, aluminum, wood, GRP, hard PVC.
Sand the adhesive surface with sandpaper (80/100 grit). Remove sanding dust.
Cut material.

Cover the area to be glued with adhesive tape (masking tape) at the edges, Körapur 666/90 A + B, mix intensively until it is an even color. Glue on the surface to be glued with
Apply with a 2 mm notched trowel.

Lay in the base within 90 minutes, press lightly and evenly, leaving air pockets avoid. Remove the tape from the edge.

Do not step on for 10 - 36 hours, high temperatures shorten the setting time.
Hardened adhesive can only be removed mechanically (spatula, sand).

Technical specifications

Polyurethane, two-component, solvent-free

Processing temperature: + 15 ° C - to + 25 ° C

Usage temperature: - 40 ° C - up to + 100 ° C for a short time up to + 120 ° C

Mixture: 6: 1 by weight

Pot life: 90 min at + 23 ° C

Consumption: approx. 500 g for 1 m² bonding with 0.3 mm application

Container sizes: 1 kg A + B and 7 kg A + B

Colour: beige

Storage: not below + 10 ° C, not longer than 12 months

Product liability:

Our verbal and written advice should support your own work. They are considered non-binding note - also with regard to any property rights of third parties - and do not exempt you from the necessity of practical in-house testing of the products for their suitability for the intended processes and purposes.

Product descriptions do not contain any statements about liability for any damage. Should nevertheless a liability come into question, this is limited to the value of the delivered goods for all damages.

Subject to color changes and technical changes.