



A. Kähne Bootsausstatter[®]

TEXTILE AUSRÜSTUNGEN

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Processing instructions for polyurethane sealants and adhesives Sikaflex 291i (PU adhesive)

For gluing carpets, deck coverings in outdoor areas, sound insulation panels.

Sand the adhesive surface with sandpaper (80/100 grit). Remove sanding dust. Cut material.

Cover the area to be glued with adhesive tape (masking tape) at the edges, cut open Sikaflex 291 film tube 600 ml and apply to the area to be glued with a 2 mm notched trowel. Lay in the covering within 30 minutes, press lightly and evenly, avoiding air pockets.

Remove the adhesive tape from the edge and seal it with Sikaflex if necessary.

Do not enter the area for at least 24 hours.

Remove excess Sikaflex with nitro thinner. Caution - do not dissolve processed material. Hardened Sikaflex can only be removed mechanically (filler, sand).

Note: Do not apply Sikaflex 291i to materials containing alkyd resin (e.g. paint).

Technical specifications

1-component polyurethane Sikaflex 291i Marine

Processing temperature: + 10 ° C - to + 35 ° C

Usage temperature: briefly up to + 120 ° C

Curing speed: 1 mm / 12 hours. **Consumption:** approx. 400 ml for 1 m² of bonding

Container size: Foil tube 600 ml for approx. 1.5, - 2.0 m²

Product liability:

Our verbal and written advice should support your own work. They are considered non-binding

Note - also with regard to any property rights of third parties - and do not exempt you from the necessity of Practical in-house testing of the products for their suitability for the intended processes and purposes.

Product descriptions do not contain any statements about liability for any damage. Should nevertheless a liability come into question, this is limited to the value of the delivered goods for all damages.

Technical changes reserved.